



SECTION 04 73 00 MANUFACTURED STONE VENEER

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Cultured Stone Veneer.
- B. Architectural Trim Stone.

1.2 RELATED SECTIONS

- A. Section 04 20 00 - Unit Masonry.
- B. Section 06 10 00 - Rough Carpentry.
- C. Section 05 40 00 - Cold-Formed Metal Framing.
- D. Section 07 27 00 - Air Barriers.
- E. Section 07 28 00 - Underlayments.*
- F. Section 07 62 00 - Sheet Metal Flashing & Trim.
- G. Section 07 90 00 - Joint Protection.
- H. Section 09 24 13 - Adobe Finish.
- I. Section 10 30 00 - Fireplaces and Stoves.

1.3 REFERENCES

- A. ASTM C 39 - Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens.
- B. ASTM C 67 - Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile.
- C. ASTM C 177 - Standard Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus.
- D. ASTM C 192 - Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory.
- E. ASTM C 482 - Standard Test Method for Bond Strength of Ceramic Tile to Portland Cement.
- F. ASTM C 1670 - Standard Specification for Adhered Manufactured Stone Masonry Veneer Units.
- G. ASTM C 1780 - Standard Practice for Installation Methods for Adhered Manufactured Stone Masonry Veneer
- H. UL 723 - Standard for Safety for Surface Burning Characteristics of Building Materials.
- I. ICC ES AC 51 Acceptance Criteria for Manufactured Stone Veneer
- J. Masonry Veneer Manufacturers Association (MVMA): Installation Guide for Adhered Manufactured Stone Veneer
- K. US Department of Housing and Urban Development (HUD): Material Release Numbers 910Fs
- L. LEED: US Green Building Council's Leadership in Energy and Environmental Design Green Building Rating System.



1.4 DESIGN / PERFORMANCE REQUIREMENTS

- A. Building Code Compliance:
 - 1. International Code Council (ICC):
 - a. ES Report: ICC ESR 1364
 - b. UBC Standard No. 14-1, Kraft Waterproof Building Paper.
 - 2. Florida Product Approval Number FL15047
 - 3. Texas Department of Insurance: Product Evaluation–EC 21
 - 4. US Department of Housing & Urban Development (HUD): MR 1316.
 - 5. Tested by Underwriters Laboratories, Inc.
- B. Average Recycled Content of 58 percent validated by 3rd party analysis.
- C. Backup Wall System and installation method for manufactured stone veneer shall meet the requirements of ASTM C 1780–Standard Practice for Installation Methods for Adhered Manufactured Stone Masonry Veneer.

1.5 SUBMITTALS

- A. Submit under provisions of Section 01 30 00 - Administrative Requirements.
- B. Product Data: Manufacturer’s data sheets on each product to be used, including:
 - 1. Preparation instructions and recommendations.
 - 2. Storage and handling requirements and recommendations.
 - 3. Installation standards and methods.
- C. Shop Drawings: Submit drawings depicting proper installation and flashing techniques. Coordinate locations with those found on the Drawings.
- D. LEED Submittals: Provide documentation of how the requirements of Credit will be met:
 - 1. LEED v 4, Product Data for Credit MR 4: For products having recycled content documentation; indicating percentages by weight of post-consumer and pre-consumer recycled content. Include statement indicating cost for each product having recycled content.
 - 2. LEED v 4, Product Data for Credit MR 4: For products having recycled content documentation; indicating percentages by weight of post-consumer and pre-consumer recycled content. Include statement indicating cost for each product having recycled content.
 - 3. LEED v 4, Product Data for Credit EQ 2: For products and materials to comply with low emittance standards, provide documentation substantiating that products comply with requisite low emittance standards.
 - 4. LEED v 4, Product Data for Credit for location and distance from Project of material manufacturer and point of extraction, harvest or recovery for main raw material.
- E. Selection Samples: For each finish product specified, two complete sets of color sample representing manufacturer’s full range of available colors and textures.
- F. Verification Samples: For each finish product specified, two samples, minimum size 8 inches (203 mm) square, representing actual product, color, and texture.
- G. Manufacturer’s Certificates: Certify products meet or exceed specified requirements.
- H. Closeout Submittals: Provide manufacturer’s maintenance instructions that include recommendations for cleaning and repair of components.



1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Manufacturer who is a current member of Masonry Veneer Manufacturers Association (MVMA) with a minimum of 5 years documented experience manufacturing and marketing all Manufactured Stone products of the type specified in this section.
- B. Installer Qualifications: Company with documented experience in installation of manufactured masonry of the type specified including at least five projects within a 400 mile (650km) radius of the Project.
- C. Mock-Up: Provide a mock-up for evaluation of surface preparation techniques and application workmanship.
 - 1. Finish panel of size and location designated by Architect.
 - 2. Minimum size 3 foot by 3 foot and showing transition to adjacent materials anticipated.
 - 3. Do not proceed with remaining work until workmanship, color, texture and pattern are approved by Architect.
 - 4. Refinish mock-up area as required to produce acceptable work.
- D. Pre-Installation Conference:
 - 1. Contractor shall arrange a meeting not less than thirty days prior to starting stone veneer work.
 - 2. Attendance: Contractor, Architect/Owner Representative, veneer stone installer and manufacturer's representative.

1.7 DELIVERY, STORAGE & HANDLING

- A. Store and handle products in conformance with the manufacturer's requirements and recommendations.
- B. Store products off the ground on pallets in manufacturer's unopened packaging until ready for installation.
- C. Protect materials from precipitation and freezing temperatures. Product with visible frozen moisture should not be installed.

1.8 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.
- B. Cold weather installations: Maintain materials and ambient temperature at minimum 40 degrees F (4 degrees C) prior to, during, and 48 hours after installation.
- C. Hot weather installations: Mist water on the scratch coated surface and the backs of the masonry veneer for installations that exceed 90 degrees (32 degrees C).

1.9 WARRANTY

- A. Provide manufacturers 50-year limited warranty.



PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Manufacturer: **Cultured Stone®** by **Boral®**, which is located at: 200 Mansell Court E. Suite 305; Roswell, GA 30076; Toll Free Tel: 800-255-1727; Email to request info: boralstoneanswers@boral.com; Web: www.culturedstone.com
- B. Substitutions: Not permitted.
- C. Requests for substitutions will be considered in accordance with provisions of Section 01 60 00 - Product Requirements.

2.2 MANUFACTURED STONE VENEER—GENERAL

- A. Manufactured Stone Veneer Performance Requirements: Conforming to ASTM C 1670 and as follows:
 1. Compressive Strength: Not less than 1800 psi (12.4 MPa) average for 5 specimens and not less than 2100 psi (14.4 MPa) for individual specimen when tested in accordance with ASTM C 39 & ASTM C 192.
 2. Bond Between Manufactured Masonry Unit, Mortar and Backing: Not less than 50 psi (345 kPa) when tested in accordance with ASTM C 482 using Type S mortar.
 3. Thermal Resistance: R-value of not less than 0.355 per inch (25.4 mm) of thickness when tested in accordance with ASTM C 177.
 4. Freeze/Thaw: No disintegration and less than 3 percent weight loss when tested in accordance with ASTM C 67.
 5. Water Absorption: Tested in accordance with UBC 15-5 9-22% depending on density value.
 6. Unit Weight: Not more than 15 psf (73 kg/m²) saturated.
 7. Surface Burning Characteristics: Not more than the following when tested in accordance with UL 723:
 - a. Flamespread: 25.
 - b. Smoke Development: 450.
 8. UV Stable - Mineral oxide pigments.
- B. Certifications:
 1. ICC ES AC 51 Acceptance Criteria for Manufactured Stone Veneer
 2. ICC Evaluation Service - Evaluation Report ESR 1364 & ASTM C 1670.
 3. HUD Material Release Number 1316c
 4. UL Tested for Surface Burning Characteristics
 5. Texas Department of Insurance Product Evaluation EC-21
 6. Florida Product Approval Number FL15047

2.3 CULTURED STONE VENEER
A. Cultured Stone Ancient Villa LedgeStone:

Includes matching corner pieces.

1. Height: Variable from 2 inches to 12 inches (50 mm to 304 mm).
2. Lengths: Variable from 5 inches to 16 inches (127 mm to 406 mm).
3. Color: Chianti.
4. Color: Palisades.
5. Color: Sevilla.
6. Color: Solstice.
7. Color: Umber Creek.
8. Walls: Provide with Single Color and Texture throughout.
9. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

B. Cultured Stone Cast-Fit:

Includes matching corner pieces.

1. Height: Variable from 8 to 12 inches (203 mm to 305 mm).
2. Length: Variable from 16 to 24 inches (406 mm to 610 mm).
3. Color: Carbon.
4. Color: French Gray.
5. Color: Parchment.

C. Cultured Stone Cobblefield:

Includes matching corner pieces.

1. Heights: Variable from 2 inches to 8 inches (50 mm to 203 mm).
2. Lengths: Variable from 4 inches to 20 inches (100 mm to 508 mm).
3. Color: Chardonnay.
4. Color: Desert Blend.
5. Color: Echo Ridge.
6. Color: Gray.
7. Color: San Francisco.
8. Color: Texas Cream.
9. Walls: Provide with Single Color and Texture throughout.
10. Walls: Provide with Blended Color / Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

D. Cultured Stone Coral Stone:

Includes matching corner pieces.

1. Pattern: Random Ashlar or Repeating.
2. Stone sizes: Variable sizes in increments of 4 inches from 4 inches by 4 inches to 12 inches by 16 inches (100 mm from 100 mm by 100 mm to 204 mm to 304 mm).
3. Corner sizes: 4 inch, 8 inch and 12 inch heights with 4 inch and 8 inch lengths.
4. Average thickness: 1 1/8 inches and sized for a 1/2 inches (12.5 mm) mortar joint.
5. Color: Fossil Reef.
6. Walls: Provide with Single Color and Texture throughout.
7. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

E. Cultured Stone Country LedgeStone:

Includes matching corner pieces.

1. Heights: Variable from 1 1/2 inches to 6 1/2 inches (38 mm to 162 mm).
2. Lengths: Variable from 4 3/4 inches to 22 inches (120 mm to 560 mm).
3. Color: Ashfall.
4. Color: Aspen.
5. Color: Black Rundle.
6. Color: Bucks County.
7. Color: Caramel.
8. Color: Chardonnay.
9. Color: Echo Ridge.
10. Color: Eucalyptus.
11. Color: Grand Mesa.
12. Color: Gunnison.
13. Color: Hudson Bay.
14. Color: Mojave.
15. Color: Red Rock.
16. Color: Sevilla.
17. Color: Skyline.
18. Color: Umber Creek.
19. Color: Wheaton.
20. Color: White Oak.
21. Color: Wolf Creek.
22. Walls: Provide with Single Color and Texture throughout.
23. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

F. Cultured Brick Veneer Handmade Brick:
Includes matching corner pieces.

1. Height: Variable from 2 3/4 inches (70 mm)
2. Lengths: Variable from 8 3/16 inches (208 mm)
3. Color: Canvas.
4. Color: Carbon.
5. Color: Moroccan Sand.
6. Color: Titanium.
7. Walls: Provide with Single Color and Texture throughout.
8. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

G. Cultured Brick Veneer Used Brick:
Includes matching corner pieces.

1. Height: Variable from 2 1/2 inches (63 mm).
2. Lengths: Variable from 8 inches (203 mm).
3. Color: Antique Red.
4. Color: High Desert.
5. Walls: Provide with Single Color and Texture throughout.
6. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

H. Cultured Stone Del Mare LedgeStone:
Includes matching corner pieces.

1. Height: Variable from 1 inch to 9 1/4 inches (25 mm to 235 mm).
2. Lengths: Variable from 4 1/2 inches to 16 inches (114 mm to 406 mm).
3. Color: Black Isle.
4. Color: Burnt Ochre.
5. Color: Palermo.
6. Walls: Provide with Single Color and Texture throughout.
7. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

I. Cultured Stone Dressed Fieldstone:
Includes matching corner pieces.

1. Sizes: Variable from 2 1/2 inches to 22 inches (63 mm to 560 mm).
2. Color: Aspen.
3. Color: Bucks County.
4. Color: Chardonnay.
5. Color: Echo Ridge.
6. Color: Sevilla.
7. Color: Wolf Creek.
8. Walls: Provide with Single Color and Texture throughout.
9. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

J. Cultured Stone Drystack LedgeStone Panel: Includes matching corner pieces.

1. Height: Variable from 6 inches (153 mm).
2. Lengths: Variable from 20 inches to 24 inches (508 mm to 610 mm).
3. Color: Melrose.
4. Color: High Plains.
5. Color: Rubicon.
6. Walls: Provide with Single Color and Texture throughout.
7. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

K. Cultured Stone European Castle Stone:
Includes matching corner pieces.

1. Heights: Variable from 2 inches to 12 inches (50 mm to 300 mm).
2. Lengths: Variable from 2 inches to 16 inches (50 mm to 400 mm).
3. Color: Bucks County.
4. Color: Chardonnay.
5. Walls: Provide with Single Color and Texture throughout.
6. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.



- L. Cultured Stone Hewn Stone:
Includes matching corner pieces.
1. Size: Provide sizes required to match customized pattern selected by the Architect from the following.
 - a. 3 inch by 8 inch
 - b. 3 inch by 14 inch
 - c. 5 inch by 14 inch
 - d. 5 inch by 22 inch
 - e. 8 inch by 22 inch
 2. Corner sizes: 3 inch and 7 inch heights with 3 inch and 8 inch lengths.
 3. Average thickness: 1 1/2 inches (38 mm).
 4. Color: Arctic.
 5. Color: Foundation
 6. Color: Span
 7. Color: Talus
 8. Walls: Provide with Single Color and Texture throughout.
 9. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.
- M. Cultured Stone Limestone:
Includes matching corner pieces.
1. Heights: Variable from 1 1/4 inches to 6 inches (30 mm to 150 mm).
 2. Lengths: Variable from 4 inches to 16 3/4 inches (100 mm to 420 mm).
 3. Color: Bucks County.
 4. Color: Chardonnay.
 5. Color: Golden Buckeye,
 6. Color: Suede.
 7. Walls: Provide with Single Color and Texture throughout.
 8. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.
- N. Cultured Stone Old Country Fieldstone:
Includes matching corner pieces.
1. Heights: Variable from 1 1/2 inches to 10 inches (38 mm to 250 mm).
 2. Lengths: Variable from 4 inches to 16 inches (100 mm to 400 mm).
 3. Color: Chardonnay.
 4. Color: Coastal Fog.
 5. Color: Echo Ridge.
 6. Color: Tudor.
 7. Walls: Provide with Single Color and Texture throughout.
 8. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.
- O. Cultured Stone Pro-Fit LedgeStone:
Includes matching corner pieces.
1. Heights: 4 inches (102 mm)
 2. Lengths: Variable from 8 inches to 20 inches (203 mm to 508 mm).
 3. Color: Autumn.
 4. Color: Gray.
 5. Color: Mojave.
 6. Color: Platinum.
 7. Color: Shale.
 8. Color: Southwest Blend.
 9. Walls: Provide with Single Color and Texture throughout.
 10. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.
- P. Cultured Stone Pro-Fit Alpine LedgeStone:
Includes matching corner pieces.
1. Height: 4 inches (102 mm).
 2. Lengths: Variable from 8 inches to 20 inches (203 mm to 508 mm).
 3. Color: Black Mountain.
 4. Color: Black Rundle.
 5. Color: Chardonnay.
 6. Color: Dark Ridge.
 7. Color: Echo Ridge.
 8. Color: Pheasant.
 9. Color: Summit Peak.
 10. Color: Umber Creek.
 11. Color: Winterhaven.
 12. Walls: Provide with Single Color and Texture throughout.
 13. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.



Q. Cultured Stone Pro-Fit Modera LedgeStone:
Includes matching corner pieces.

1. Heights: 4 inches (101.6 mm)
2. Lengths: Variable from 8 inches to 20 inches (203 mm to 508 mm).
3. Corner Returns: 4 inches, or 8 inches, or 12 inches
4. Thickness: Variable from 1/2 inch to 1 3/4 inches
5. Color: Carbon
6. Color: Intaglio
7. Color: Vellum
8. Walls: Provide with Single Color and Texture throughout.
9. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

R. Cultured Stone Pro-Fit Terrain LedgeStone: Includes matching corner pieces.

1. Height: 4 inches (102 mm).
2. Lengths: Variable from 8 inches to 20 inches (203 mm to 508 mm).
3. Color: Arcadia.
4. Color: Arctic.
5. Color: Ethos.
6. Color: Trek.
7. Walls: Provide with Single Color and Texture throughout.
8. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

S. Cultured Stone River Rock:
Includes matching corner pieces.

1. Sizes: Variable from 2 inches to 14 inches (50 mm to 350 mm).
2. Color: Earth Blend.
3. Color: Lake Tahoe.
4. Color: Lakeshore.
5. Color: Whitewater.
6. Walls: Provide with Single Color and Texture throughout.
7. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

T. Cultured Stone Rockface: Includes matching corner pieces.

1. Heights: Variable from 2 inches to 8 inches (50 mm to 203 mm).
2. Lengths: Variable from 4 inches to 20 inches (100 mm to 508 mm).
3. Color: Bucks County.
4. Walls: Provide with Single Color and Texture throughout.
5. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

U. Cultured Stone Sculpted Ashlar:
Includes matching corner pieces.

1. Heights: Variable from 2 inches to 8 inches (50 mm to 203 mm).
2. Lengths: Variable from 5 inches to 21 inches (127 mm to 534 mm).
3. Color: Echo Ridge.
4. Color: Ferrous.
5. Color: Sculpted Ashlar.
6. Walls: Provide with Single Color and Texture throughout.
7. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.



V. Cultured Stone Southern

Ledgestone: Includes matching corner pieces.

1. Heights: Variable from 1/2 inch to 6 inches (13 mm to 150 mm).
2. Lengths: Variable from 4 inches to 20 inches (100 mm to 508 mm).
3. Color: Aspen.
4. Color: Bucks County.
5. Color: Chardonnay.
6. Color: Echo Ridge.
7. Color: Fog.
8. Color: Gray.
9. Color: Rustic.
10. Color: Wolf Creek.
11. Walls: Provide with Single Color and Texture throughout.
12. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

W. Cultured Stone Stream Stone:

Includes matching corner pieces.

1. Sizes: Variable from 2 inches to 12 inches (50 mm to 300 mm).
2. Skimmer Stones: Smaller fill stones, average 2 1/2 inches (63 mm) tall by 3 1/2 inches to 8 inches (89 mm to 203 mm).
3. Color: Spring
4. Color: Summer.
5. Walls: Provide with Single Color and Texture throughout.
6. Walls: Provide with Blended Color/Texture:
 - a. Percent: _____,
Color: _____.
 - b. Percent: _____,
Color: _____.

X. Cultured Stone Textured Cast-Fit:

Includes matching corner pieces.

1. Height: Variable from 12 inches (305 mm).
2. Length: Variable from 24 inches (610 mm).
3. Color: Stanhope.



2.4 ARCHITECTURAL TRIM STONES

A. Pier Capstones:

1. Surface Texture: Flagstone.
2. Nominal Size: 24 inches by 24 inches (610 mm by 610 mm).
3. Nominal Size: 32 inches by 32 inches (813 mm by 813 mm).
4. Color: Champagne.
5. Color: Gray.
6. Color: Mocha.
7. Color: Taupe.

B. Flat Wall Capstones:

1. Nominal Size: 10 inches by 20 inches (254 mm by 508 mm).
2. Nominal Size: 12 inches by 20 inches (305 mm by 508 mm).
3. Color: Champagne.
4. Color: Gray.
5. Color: Mocha.
6. Color: Taupe.

C. Capstones/Peaked Flagstone Texture:

1. Nominal Size: 12 inches by 20 inches (305 mm by 508)
2. Nominal Size: 16 inches by 20 inches (404 mm by 508)
3. Color: Champagne.
4. Color: Gray.
5. Color: Mocha.
6. Color: Taupe.

D. Hearthstones:

1. Nominal Size: 19 inches by 20 inches (483 mm by 508 mm).
2. Color: Blond.
3. Color: Chardonnay.
4. Color: Cream.
5. Color: Marsh.
6. Color: Gray.
7. Color: Nightfall.

E. Trimstones:

1. Nominal Size: 6 inches by 8 inches by 1 7/8 inches (152 mm by 203 mm by 48 mm).
2. Color: Champagne.
3. Color: Gray.
4. Color: Mocha.
5. Color: Taupe.

F. Keystones:

1. Nominal Size: 8 1/2 inches by 10 inches by 1 7/8 inches (216 mm by 254 mm by 48 mm).
2. Color: Champagne.
3. Color: Gray.
4. Color: Mocha.
5. Color: Taupe.

G. Tuscan Lintels:

1. Nominal Size: 22 inches by 6 inches by 2 5/8 inches (559 mm by 152 mm by 67 mm).
2. Color: Champagne.
3. Color: Gray.
4. Color: Mocha.
5. Color: Taupe.

H. Watertable/Sill Rock Face Texture:

1. Nominal Size: 2 inches front, 2 1/2 inches back, by 3 inches by 18 inches (51 mm front, 64 mm back by 76 mm by 455 mm).
2. Color: Champagne.
3. Color: Gray.
4. Color: Mocha.
5. Color: Nightfall.
6. Color: Taupe.
7. Provide sloped top surface & drip edge.

I. Watertable/Sill Cast-Fit Texture:

1. Nominal Size: 2 1/2 inches by 20 inches (63 mm by 508 mm).
2. Color: French Gray
3. Color: Parchment

J. Watertable/Sill Cast-Fit Texture:

1. Nominal Size: 2 1/2 inches by 20 inches (63 mm by 508 mm).
2. Color: French Gray.
3. Color: Parchment.



K. Light Fixture Stones:

1. Nominal Size: 8 inches by 10 inches by 1 7/8 inches (203 mm by 254 mm by 47 mm).
2. Nominal Size: 9 1/2 inches by 15 inches by 1 7/8 inches (242 mm by 381 mm by 47 mm).
3. Nominal Size: As shown on Contract Drawings.
4. Color: Gray.
5. Color: Mocha.
6. Color: Taupe.
7. Provide 4 inch by 1 1/2 inch (102 mm by 38 mm) UL approved metal octagon extension box.

L. Receptacle Stones:

1. Single Receptacle Nominal Size: 6 inches by 8 inches by 1 7/8 inches (152 mm by 203 mm by 48mm)
2. Color: Gray.
3. Color: Mocha.
4. Color: Taupe.
5. Electrical Box: 4 inch by 1 1/2 inch (102 mm by 38 mm) UL approved metal octagon extension box supplied by others.

M. Special Shapes:



PART 3 EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared in conformance with ASTM C 1780 for the backup wall system indicated on the Drawings.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install manufactured stone masonry veneer in accordance with MVMA Installation Guide for Adhered Manufactured Stone Veneer, ASTM C 1780 and applicable Codes.
- C. Install/Apply Related Materials in accordance with type of substrate and manufactured stone veneer manufacture's installation instructions.
- D. General:
 - 1. Walls: Provide with Single Color and Texture throughout.
 - 2. Walls: Provide with Blended Color / Texture specified.
 - 3. Special Shapes: Color to match stones specified.
 - a. Provide Stones manufactured specifically for installation at corners where located on the Drawings.
 - b. Install Quoins on corners as indicated on the Drawings.
 - 4. Mortar Joints
 - a. Style:
 - 1) Tight Fit joints.
 - 2) Standard 1/2 inch tooled
 - 3) Wide joint
 - 4) Wide Overgrout
 - b. Strike all grout joints flush.
 - c. Tool all grout joints.
 - d. Overgrout all grout joints.
 - 5. Stone Direction:
 - a. Random placement
 - b. Horizontal placement
 - c. Vertical placement
 - 6. Windows, Doors & Wall Openings:
 - a. Butt field stones to wall opening.
 - b. Install specified trim stones where located on the Contract Drawings.
 - 7. Sills: Install Sills where located on the Drawings.
 - 8. Caps: Install Capstones where located on the Drawings.
- E. Seal all joints at wall openings and penetrations with a sealant approved for use with masonry products.
- F. Flashing: Coordinate with Flashings specified in Section 07 62 00 - Sheet Metal Flashing and Trim.
- G. Rainscreen: Coordinate with Rainscreens specified in Section 07 27 00 - Air Barriers.



3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Services: Provide periodic site visits as requested by Architect. Report any discrepancies to the Contractor with copies to the Architect within 24 hours of each visit.

3.5 CLEANING

- A. Clean manufactured masonry in accordance with manufacturer's installation instructions

3.6 PROTECTION

- A. Protect finished work from rain and work on either side of the wall during and for 48 hours following installation.
- B. Protect installed products until completion of project.
- C. Clean prior to project closeout.
- D. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION

1.800.255.1727 | culturedstone.com